

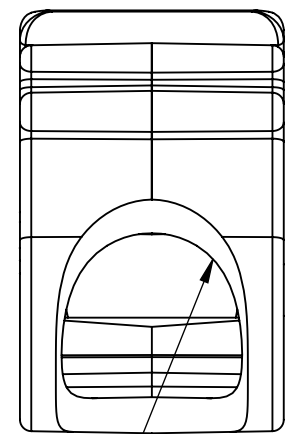
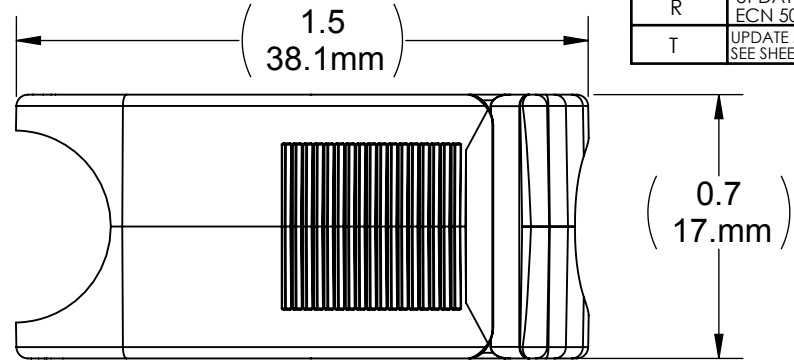
DRAWING NO.
C340TCP2X

REV
T

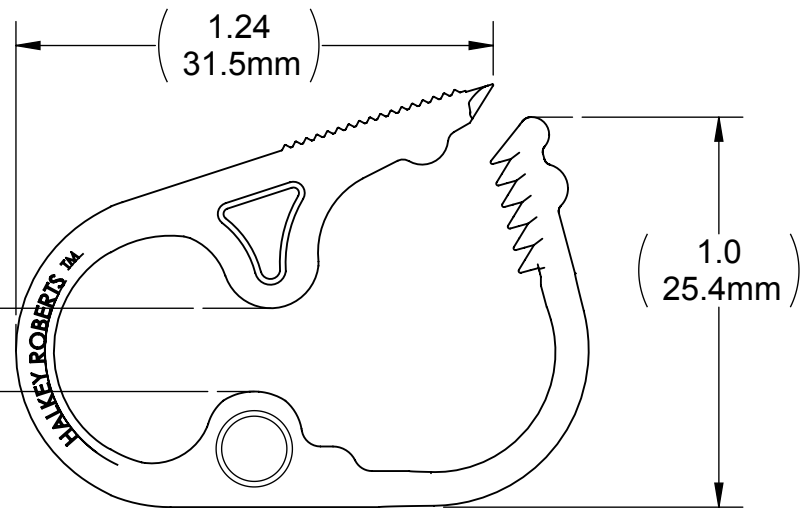
Customer Drawing

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
R	UPDATE MAT. CALLOUT 325M ECN 5068	1/05/12	DS
T	UPDATE MAT. SPEC. ADD FLINT HILLS P5M6K-080 SEE SHEET 2. ECO 5488	12/15/12	AK



SEE NOTE 6.



0.00 - 0.030
(0.00 - 0.76mm)
CLOSED POSITION

NOTES:

- SUFFIX INDICATES MATERIAL & COLOR:
NO SUFFIX WHITE POLYPROPYLENE
B - BLUE " "
BK - BLACK " "
R - RED " "
Y - YELLOW " "
BG - BLUE POLYPROPYLENE GAMMA STABLE
RG - RED " "
WG - WHITE " "
RN - WHITE POLYPROPYLENE GAMMA STABLE
VX - NATURAL VALOX
VXR - RED VALOX

- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN MILLIMETERS BELOW.
- MISMATCH SHOULD BE NO MORE THAN .002 MAX.
- MAX TUBING DIA. (0.50").
- HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY; THEREFORE, HR CANNOT GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.

QUALITY CRITERIA
O.D. FLASH 0.015 MAX. (0.4 mm)
GATE VESTIGE 0.04 MAX. (1.0 mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 5 PER PART.

DRAWN BY	M.S.	DATE		Halkey-Roberts	
APPROVED BY	HLZ	DATE	10-23-81		
MATERIAL	SEE NOTES				
FINISH				TITLE	TUBING CLAMP
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005				SIZE	DRAWING NO.
THIRD ANGLE PROJECTION				A	C340TCP2X
				SCALE	REV
				2:1	T
				DO NOT SCALE DRAWING	
				SHEET	1 OF 2

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

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